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# Recent Nuclear Activities and Applications in Taiwan

By

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Minister of Atomic Energy Council

Honolulu, 24 March 2004

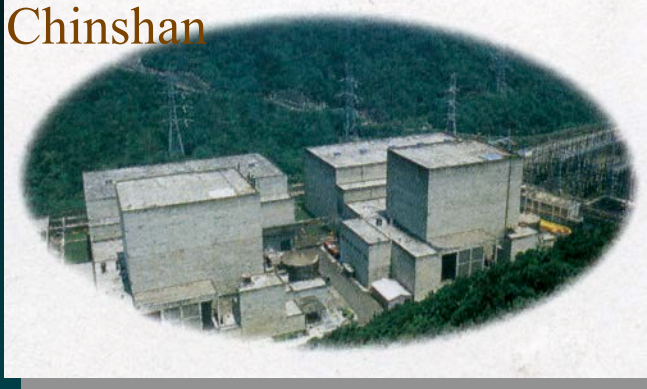


- **Activities Regulating Nuclear Power Programs**
  - operational statistics and performance records
  - emergency preparedness and annual exercises
  - transparency enhancement of safety information
- **Nuclear Technology Applications in medicine and environmental protection**



# NPPs in Taiwan

Chinshan



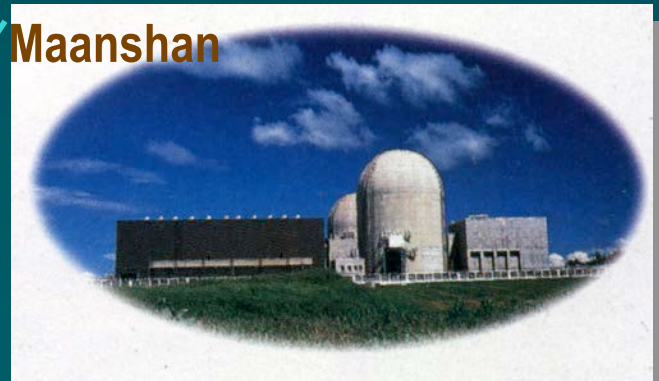
Kuosheng



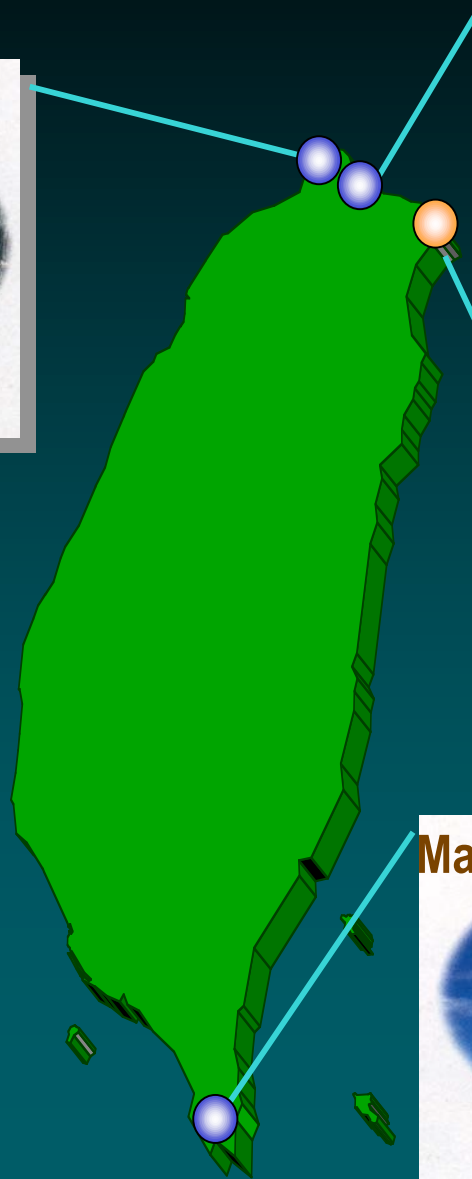
Lungmen (under onstruction)



Maanshan



6 units at 3 stations  
in operation, total  
installed capacity:  
5,144 MWe





# 2003 Performance of NPPs

- **Nuclear Share of Electricity**
  - nuclear power generated: 37.4 TWh
  - share of total supply: 21.5% (excl. IPPs)
- **Performance Statistics**
  - Capacity factor: 86.3% in 2003 (88% in 2002)
  - Auto scrams: 0.33/unit
  - Reportable events: 4/unit
  - Continuing operation: 476 days at Maanshan Unit 1



# The Lungmen Project

- Two ABWR units (1350 MWe x 2)
- %Progress of Lungmen Project (as of Jan. 2004)

|                  | <b>Total Progress</b> | <b>Design</b> | <b>Procurement</b> | <b>Construction</b> | <b>Pre-Op Testing</b> |
|------------------|-----------------------|---------------|--------------------|---------------------|-----------------------|
| <b>Wt %</b>      | <b>100</b>            | <b>19</b>     | <b>15</b>          | <b>58</b>           | <b>8</b>              |
| <b>Progress%</b> | <b>54</b>             | <b>94</b>     | <b>97</b>          | <b>37</b>           | <b>2</b>              |

- Operations targeted for 2006 and 2007, but are facing possible delays.





# Unloading Pier and Pump House







Reactor Bldg

# Lungmen Unit 1



Turbine Bldg



Control Bldg





# Radwaste Building







# Submerged Discharge Tunnel





# Preparedness for Nuclear Emergency

**New “National Nuclear Emergency Response Center (NNERC)” put to service in Sept. 2002.**







# Nuclear Safety Duty Center



# 2003 Exercise - Nuclear Safety Week



## Anti-Terrorism Action



## Fire Fighting





# 2003 Exercise - Nuclear Safety Week

## Transport and Treatment of Radiation Injured Patient







# 2003 Exercise - Nuclear Safety Week

## Table-Top Exercise at NNERC





# Transparency Enhancement of Nuclear Safety Information

Beginning in 2004, data available on web:

- selected parameters from SPDS
- ERM data at 21 sampling stations
- ERM data within each NPP will also be available soon.

行政院原子能委員會  
ATOMIC ENERGY COUNCIL

核四興建監督 / 輻射層查詢 / 申請表格下載 / 核能廠即時動態 / English / 回首頁

### 核能電廠運轉即時資訊網頁

資料時間：民國 93年03月08日 11點14分57秒

| 廠別及機組     | 核一廠  |      | 核二廠  |      | 核三廠  |      |
|-----------|------|------|------|------|------|------|
|           | 一號機  | 二號機  | 一號機  | 二號機  | 一號機  | 二號機  |
| 運轉狀態      | 機組大修 | 發電運轉 | 發電運轉 | 發電運轉 | 發電運轉 | 發電運轉 |
| 反應爐功率 (%) |      | 100  | 85   | 87   | 99   | 99   |
| 發電量 (MWe) |      | 651  | 838  | 861  | 935  | 951  |

顯示說明

完成 網路網路

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# Nuclear Technology Applications



- high-efficiency solidification
- plasma incineration technology
- fuel cell systems
- plasma coating
- radiopharmaceuticals

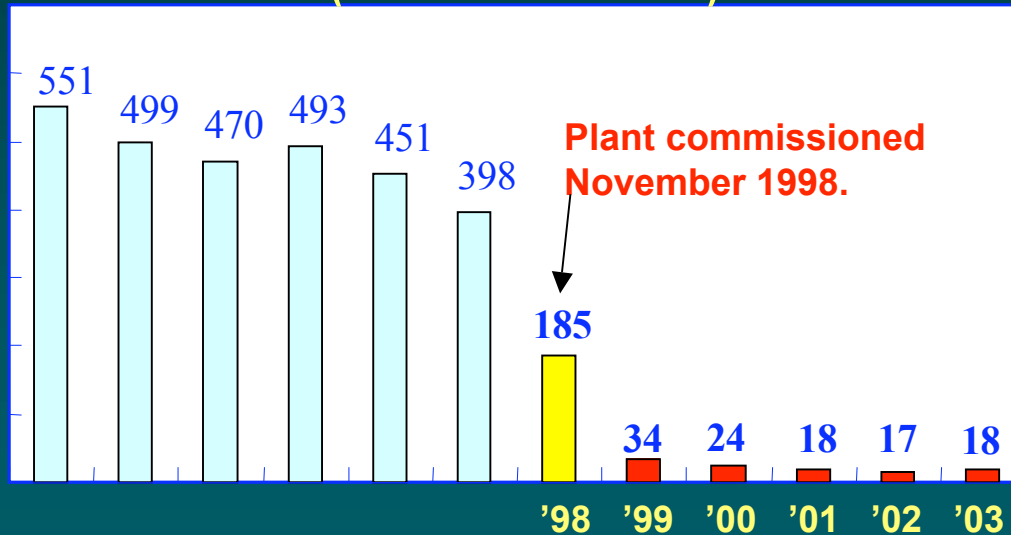




# High-Efficiency Solidification Technology (HEST)

## PWRHEST

Annual Production  
of Solidified waste at Maanshan NPS  
(in 200-liter drums)



waste  
solidified  
by PWRHEST



PWRHEST  
System  
at Maanshan



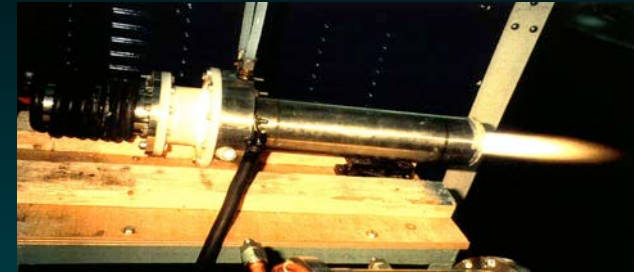
# High-Efficiency Solidification Technology

- **PWRHEST**
- **BWRHEST**
  - Similar to PWRHEST, formulated in 1998
  - Successfully demonstrated by a demo plant at INER
  - Full-scale system at Kuosheng will be completed by end of 2004
  - Waste volume to reduce by 3 folds (345 → 115 drums/year/unit)
- **WOT → WOHEST**
  - Wet Oxidation Technology to treat both powdery and bead-type spent ion exchange resins generated from NPPs.
  - An in-house demo plant recently completed at INER
  - When connected to a PWRHEST or BWRHEST system, a **WOHEST** system will be formed to provide a total solution for volume reduction and stabilization of NPP wet waste.



# Plasma Incineration & Melting Technology

**INER's Plasma Incinerator for Treating Radioactive Waste**

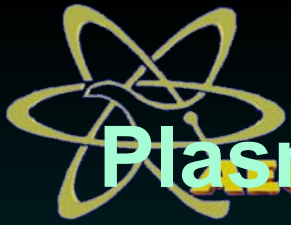


**Plasma Torch INER-100NT**



**Capacity: 6 tons/day**





# Plasma Incineration & Melting Technology

Another plant with treatment capacity of 300 kg per hour for hazardous waste has also been constructed at INER.

One of its current R&D activities is to conduct verification testing for the Environmental Protection Administration.

| Type of Waste      | Volume Deduction |
|--------------------|------------------|
| Combustible Waste  | 100 folds        |
| Compressible Waste | 2 ~ 10 folds     |
| Contaminated Soil  | 2 ~5 folds       |
| Insulator          | 5 ~ 10 folds     |
| Cemented Waste     | 2 ~ 4 folds      |
| Metal Waste        | 2 ~ 10 folds     |
| Fly Ash            | 2 ~ 11 folds     |





# Plasma Incineration & Melting Technology

**Successful development of this technology is of great significance to Taiwan:**

- Independence - entire system can be done domestically
- ready for commercialization; there is a large domestic market
- environmental friendly, and in line with the future trend.

**Applications in domestic market:**

- Treating low-level radioactive waste produced by NPPs
- Treating hazardous waste, fly ash, medical waste, toxic solvents, etc. and developing reuse of end product (vitreous slag) from furnace.

**The process serves as an effective “terminator” of wastes; its intangible benefit should not be overlooked.**



# Fuel Cell Technology

- **Part of a 5-year clean energy program starting 2003.**
  - R&D activities include hydrogen production, hydrogen storage, and hydrogen energy applications.
  - Several types of plasma reformer for producing hydrogen were established with  $\text{CH}_4$  transformation rate of 93%, and CO content lower than 100ppm.
  - Fabrication technology of carbon nanotubes (CNTs) was established with hydrogen storage capability greater than 2wt%.
- **Two types of fuel cell systems under exploration:**
  - Solid Oxide Fuel Cell (SOFC)
  - Direct Methanol Fuel Cell (DMFC).





# Fuel Cell Technology

## SOFC

So far established:

- fabrication technology of nano-scale powder and cell element
- design capacity of cell stack and system using INER's in-house computer software
- 1 kWe performance test station

Now being developed:

- SOFC modular system with a power range of 1~5 kWe
- used as power unit for auxiliary and distributed stationary application

## DMFC



- small power density (30 mW/cm<sup>2</sup> at 50¢).
- portable applications, e.g. cell phone .
- With 1.5 c.c. methanol, phone lasts for 75 mins.



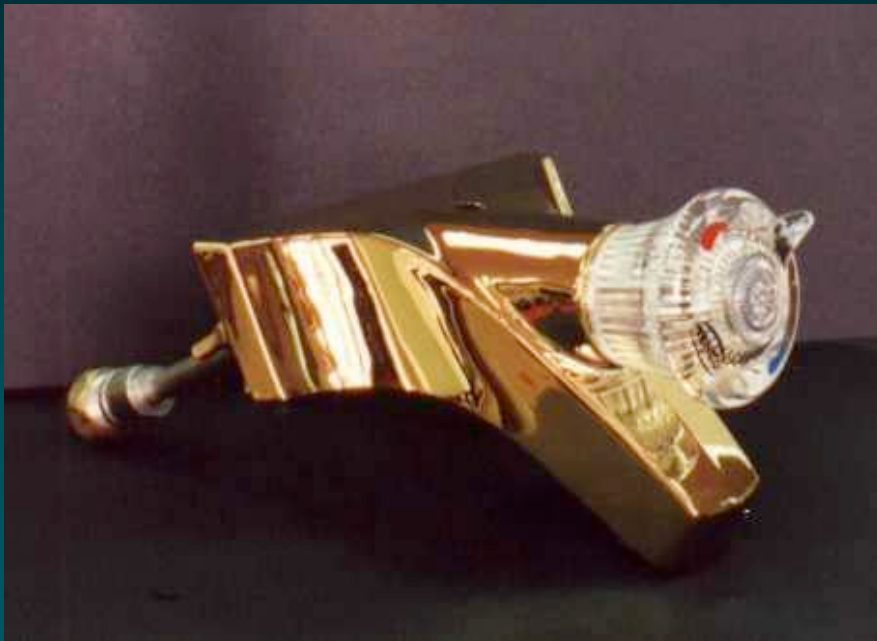
## Plasma Coating Process

- **Clean process, compared to traditional electroplating**
- **Better quality product**
- **Entire system developed by INER, can be duplicated economically.**
- **Successfully transferred to local industry to replace electroplating.**
- **The process works in a closed system without pollution problems, and saved the traditional industry from being eliminated due to tougher environmental regulations.**



# Plasma Coating Process

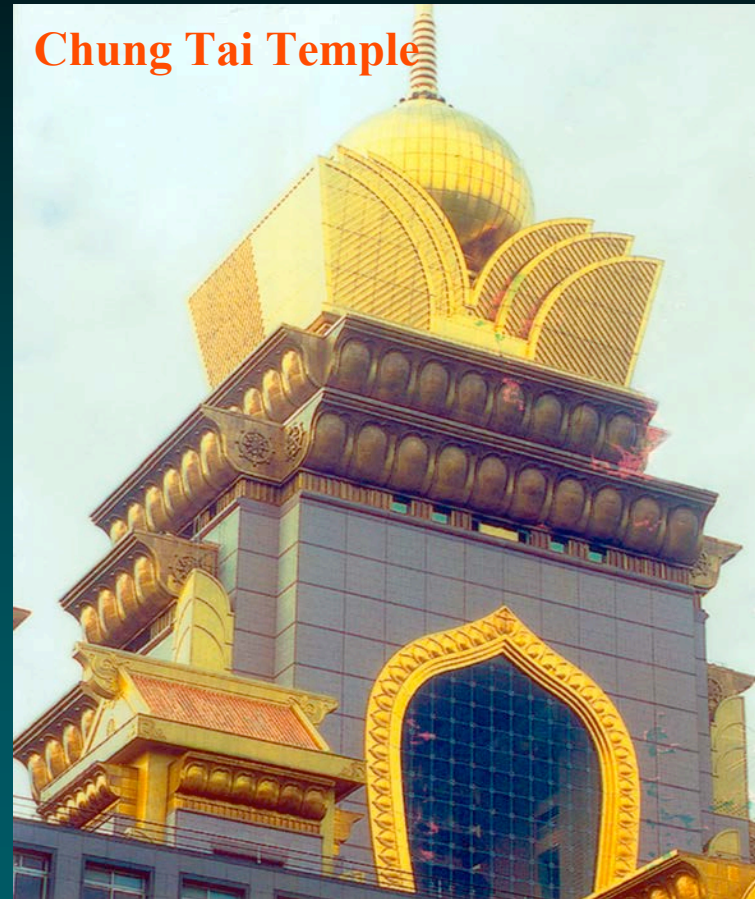
Decoration and  
Protective Coating



Works well on hardware surface for  
decoration and wear resistance;  
replacing electroplating bronze and gold

## Titanium-Gold Plating

Chung Tai Temple



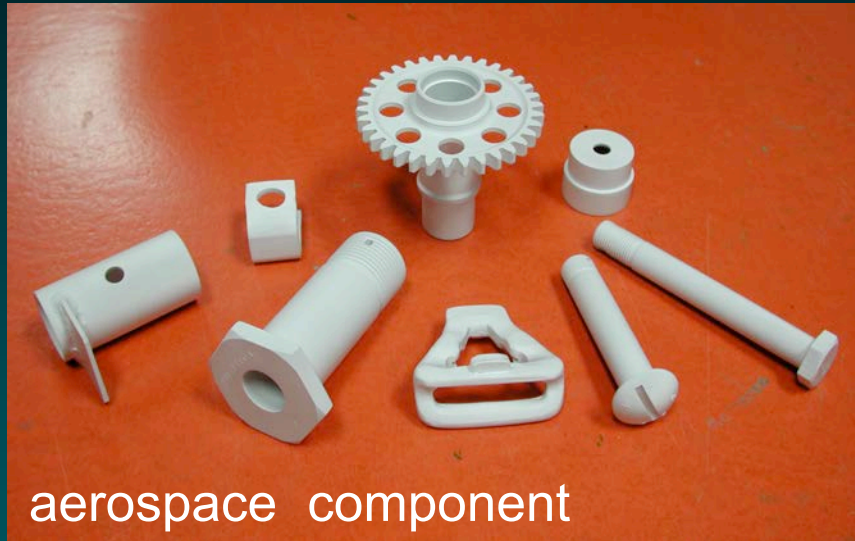
Works well for building material in  
replacing electrolysis chromogenic  
treatment





# Plasma Coating Process

## Corrosion-Resistant Coating



Plasma coating of dense aluminum film with thickness  $> 40\mu\text{m}$  on aerospace component for corrosion resistance; replacing poisonous electroplating cadmium.

## Plastic Metalization



Works well on plastic surface for decoration, anti-static and EMI shielding in 3C products; replacing electroplating and spray coating.



# R&D of Radiopharmaceuticals

## INER's Compact cyclotron and Radioisotope Production Facilities

### Radiopharmaceuticals

I-123-Nal, Oral Solution

Tl-201, Injection Solution

Ga Citrate, Ga-67, Injection Solution

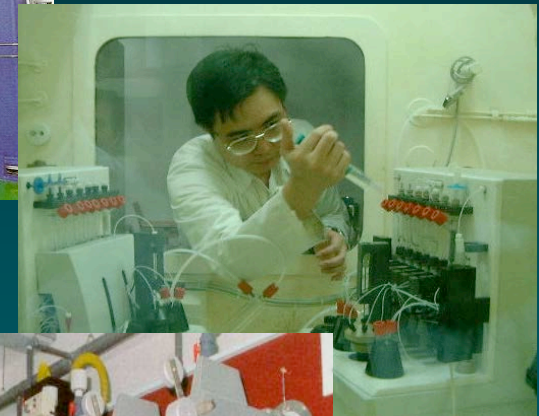
Kr-81m Gas and Ventilation Apparatus

F-18-FDG, Injection Solution

I-123-IBZM, Injection Solution

I-123-MIBG, Injection Solution

In-111-DTPA-Octreotide, Injection Solution

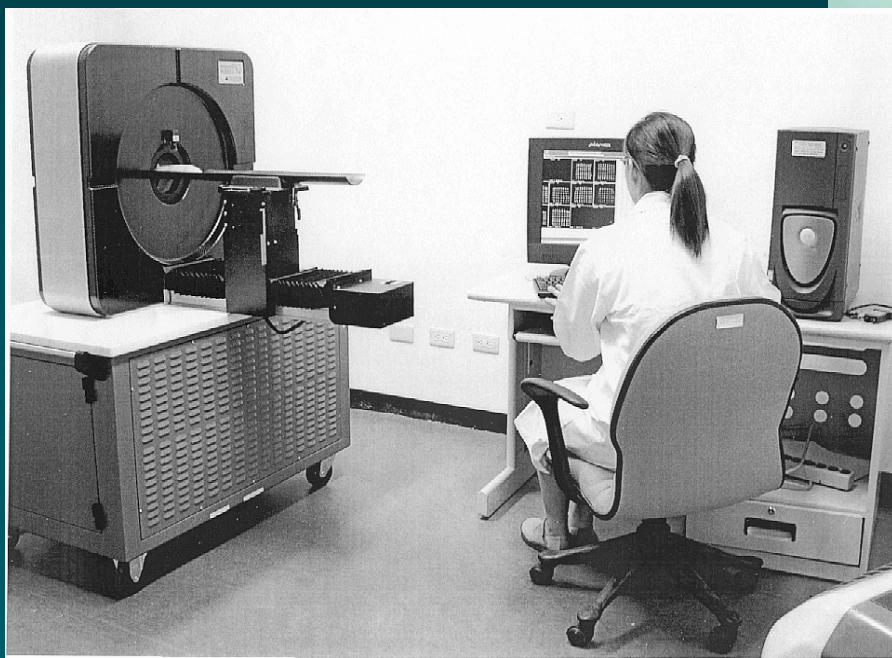




# AES INER's Radiopharmacology Laboratory

(Established in 2003)

**MicroPET**



**MicroSPECT/CT**





# Conclusions

- **Nuclear is of international nature, and should only be used for peaceful applications.**
- **Taiwan does not develop nuclear weapons, nor does she support other countries to do so.**



# Conclusions

## International Cooperation

- to enhance safety of nuclear activities
- to share advancement of nuclear technology
- to resolve nuclear issues of mutual concern  
e.g. regional or international cooperation for  
final disposal of spent nuclear fuel

